MADE IN GERMANY

Complete Package of NITROBERG[®]900, Plug and Play

Installation of Plant on a common metal skid frame

Experience effortless operation with our Plug and Play system, providing a constant nitrogen supply and accurate purity measurement. Enjoy immediate savings with our low-maintenance, compact design, featuring the longest lifetime carbon molecular sieve materials. Save on energy costs with reduced compressed air needs, made in Germany for reliability and quality assurance.

| Stickstoff Reinheit / Nitrogen Purity | 97% | 98% | 99% | 99.5% | 99.9% | 99.99% | 99.995% | 99.999% |
|--|-------|-------|-------|-------|-------|--------|---------|---------|
| Kapazität / Capacity (Nm3/h) | 59.3 | 53.3 | 46.1 | 37.4 | 23.0 | 11.6 | 8.7 | 5.7 |
| Druckluftbedarf / Compressed Air (Nm3/h) | 136.4 | 122.6 | 199.9 | 108.5 | 82.8 | 59.2 | 49.6 | 39.6 |

| Design pressure | 11 bar | Electrical connection | 230V 50Hz / 110V 60Hz |
|--------------------|------------------|-----------------------|-----------------------|
| Operating pressure | 7 bar | Power consumption | 150 W |
| Noise level | 55 max 85 dB (A) | Ambient temperature | +5 to +40 °C |

Compressed air technology achievement according to ISO8573-1

We use compressed air for so many applications such as mineral and cement industry, Automobile industry, Steel plants, Chemicals, Pharmaceuticals, Food & Beverage, Semiconductor & Electronics, Medical Breathing Air and also O2 or N2 PSA generators that depends on Applications we need different quality that we should the contaminates (particle, water, Oil) from compressed air.

| | compressed air - quality in accordance with ISO 8573-1 BERG: ISO8573-1-4-1* | | | | | |
|-------|--|------|---|------------------------|-----------------------|----------------------------|
| Class | $\begin{array}{c c} \mbox{max. amount particles} \\ \mbox{p.m}^3 at size \le 0, 1\mu \end{array} \begin{array}{c} \mbox{max. amount} \\ \mbox{particles p.m}^3 at \\ \mbox{size} \le 0, 1\mu - 0, 5\mu \end{array} \begin{array}{c} \mbox{max. amount} \\ \mbox{particles p.m}^3 \\ \mbox{at size} \le 0, 5\mu - \\ 0, 1\mu \end{array} \begin{array}{c} \mbox{max. amount} \\ \mbox{particles p.m}^3 \\ \mbox{at size} \le 1\mu - 5\mu \end{array} \begin{array}{c} \mbox{dew point and} \\ \mbox{water content} \end{array} \begin{array}{c} \mbox{overall oil} \\ \mbox{overall oil} \\ \mbox{at size} \le 1\mu - 5\mu \end{array}$ | | | overall oil content | | |
| 0 | | <100 | 0 | 0 | -70°C < 0,003g/ m³ | < 0,01mg/ m ³ |
| 1 | | 100 | 1 | 0 | -70°C ≤ 0,003g/ m³ | ≤ 0,01mg/ m ³ * |
| 4 | | | | 1.000 | 3°C ≤ 6g/ m³ | ≤ 5mg/ m³ |

Scope of supply

| Pos. | Equipment Description | Quantity |
|------|---|----------|
| 1 | N2 Generator NITROBERG [®] 900 with Purity and Pressure sensor | 1 |
| 2 | Compressed Air Filter PUREBERG® F 03 WW water separator | 1 |
| 3 | Compressed Air Dryer, DRYBERG®RF04 (adsorption DRYBERG®AD75 Optional) | 1 |
| 4 | Compressed Air Filter line class 11 acc. ISO8573-1 PUREBERG® Z 210 V oil free package | 1 |
| 5 | Compressed Air Receiver 500 lit 11 bar | 1 |
| 6 | Nitrogen Product Vessel 350 lit 11 bar | 1 |
| 7 | Metal Frame Skid 200 cm x 200 cm with all connections pipe, electrical wiring etc. | 1 |
| 8 | Air Compressor (Stationary Screw Compressor KOMPBERG® BSDKF13) | optional |
| | | 1 |

PRODUCT Number: 1020222950





Dimension: 200cm x200cm x 200cm Weigt: 1,368kg



Certifications, Standards, Codes and Regulations

All work, materials and equipment covered by this quotation shall comply with the applicable codes, regulations and standards of the Federal Republic of Germany. The applicable codes and standards are as listed: DIN-Standards, PED pressure Equipment Directive, VDI/VDE-Regulations, IEC-Standards, UVV-Regulations. Other standards codes and regulations are also possible after agreement e. g. ASME, ATEX, GL, BV or others.



Purity sensor (Include)

| | -1 | |
|--|-------------|-------------------------------|
| | Scope | Include |
| | Туре | O2 / N2 Sensor |
| | Model | As per desired purity |
| | Measurement | Oxygen purity |
| | Location | Outlet PSA Oxygen Generator |
| | Range | 0 - 96% |
| | Display | Generator touch control panel |
| | | |

Pressure sensor (Include)



| Scope | Include |
|-------------|-------------------------------|
| Туре | O2 / N2 pressure Sensor |
| Model | 1009700262 |
| Measurement | Pressure |
| Location | Outlet PSA Oxygen Generator |
| Range | 0 - 100% |
| Display | Generator touch control panel |
| | |

Flow and consumption meter (Optional)

| - | Scope | Exclude |
|-------------------|-----------------|-------------------------------|
| The second second | Туре | Nitrogen Flow Meter |
| 54 777 | Measuring range | 0-10.000 Nm³/h (as per PSA) |
| ALP | Reading | Outlet O2 gas flow |
| 6 | Display | Generator touch control panel |

Compressed Air Temperatu

| Scope | | |
|---------|--|--|
| Туре | | |
| Measuri | | |
| Reading | | |
| Display | | |
| | | |

| ure sensor (Optional) | | | | |
|-----------------------|-------------------------------|--|--|--|
| | Exclude | | | |
| | Temperature Sensor | | | |
| ing range | +5°C to +100°C | | | |
| 5 | Temperature of air | | | |
| | Generator touch control panel | | | |

Pressure dew point sensor (Optional)

| /IT | Scope | Exclude |
|-----|-----------------|-------------------------------|
| 1 | Туре | Pressure Dew Point Meter |
| | Measuring range | +50°C to -20°C |
| | Pressure | 16 barg |
| | Display | Generator touch control panel |
| | | |

EC-Declaration of Conformity, Annex II A of Pressure Equipment Directive (97/23/EC)

- ٠ The PSA NITROGEN Package is subject to appropriate and professional connection of power and supply units, and observance of all required safety devices, and carries CE, fulfills the safety- and health requisitions of the following EC Directives:
- 2006/42/EG Machinery Directive
- . 87/404/EC Simple pressure vessels
- . 2004/108/EG Electromagnetic compatibility
- Utilized National Guidelines and technical specifications
- BGV A1 Principles of prevention .
- . BGV A3 Electric machines and equipment
- Surveillance of QM-System: TÜVRheinland

After sales services and Spare parts

We provide service worldwide, as we have representatives in many countries of the world. If necessary, we can reach you within a very short time period from one of our stations through our national and international distributor and agent network.

Aftersales services such as supervised installation, commissioning, start-up and onsite operator training by BERG engineers or through our worldwide network of trained and authorized distributors is available (can be quoted upon request).

Maintenance, repair, troubleshooting & ZERO downtime service contracts

Guarantee the smooth operation of your gas plant. BERG's service department has sophisticated technical service worldwide. Service contracts can increase the warranty period, so please inquire for details. At the BERG Kompressoren GmbH, Germany, there are held advanced training courses throughout the year for the training, maintenance and troubleshooting of products, as well as for our worldwide distributors.

